

# Ivory Matrix L.R High Performance Laminating Epoxy

## **Description**

Ivory Matrix L.R. Epoxy is a high performance laminating epoxy designed for applications requiring high physical and mechanical performance. Suitable for "post-cure" applications.

#### Uses

- Composite manufacture.
- · Yacht & boat building.
- · High performance skies.
- Tank linings.

## Mixing and application

Combine epoxy and activator in the correct ratios by weight or volume and mix thoroughly. Transfer to a roller pan and apply directly into the glass fabric.

## Curing

Avoid use below 8°C.

Optimum properties are obtained with post cure.

#### Wash up

Epoxy Thinners.

# Health and safety

Some of the components of this product may be hazardous during mixing and application. Please consult the relevant Health & Safety Data Sheet available from Flowcrete on request and sent with each delivery.

#### **Technical Information**

The figures that follow are typical properties achieved in laboratory tests at 20  $^{\circ}$ C and at 50% Relative Humidity.

 No of components:
 2

 Mix Ratio: Weight Volume
 3: 1

 SG Epoxy:
 1.14

 Mix Viscosity:
 600cps

 Gel Time 1200g @ 25°C:
 65 min

 1000g @ 25°C:
 45 min

 Thin film gel time (1mm):
 3 hours

## **Properties without Reinforcement**

Tensile Strength: 55mPa
Tensile Elongation: 4%
Tensile Modulus: 3.3Gpa
Flexural Strength: 92.0mPa
Flexural Modulus: 3.7Gpa
HDT without post cure: 55°C
HDT with 12 hrs 50°C: 80°C

# Properties with Postcure 12 hours at 50°C

Tensile Strength DIN53455 73mPa Tensile Elongation DIN53455

4% Tensile Modulus DIN53457

3.7Gpa

Flexural Strength DIN53452

Flowcrete SA (Pty) Ltd 176 Voortrekker Street Jacobs Durban Kwa Zulu Natal Tel: +27 31 461 3411

Fax: +27 31 461 3475

Flowcrete SA (Pty) Ltd 47 Forge Road Spartan Gauteng Tel: +27 11 394 1980

Tel: +27 11 394 1980 Fax: +27 11 394 3003 Flowcrete SA (Pty) Ltd 1A Gabriel place Cnr Gabriel & Main Road Plumstead Cape Town

Tel: +27 21 797 0214 Fax: +27 21 761 6664